

TECHNICAL DATA SHEET

CL20BC Dalcoat Basecoat Colours

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DESCRIPTION

Ready Mixed Basecoat Colours are suitable for air-drying or oven-baking. They have excellent covering power and easy application qualities. They are quick drying and have good chemical resistance. They may be used for small repairs or complete surface recoating.



Mix Ratio
 Mix by volume, 1 part of Basecoat Ready Mix Colour: 1 part Basecoat Thinner Additional Basecoat Thinner may be added if required, however this may reduce the opacity. Stir well and filter before use.



SPRAY PRESSURE - 50 – 60 PSI (3 – 4 bar) at gun.
Gun Set Up – DEVILBISS, JGA 30EX or equivalent.



Number of coats 2 – 3 with 5-10 mins between coats to allow to flash off. The basecoat must be over coated with 2K Clearcoat within 1 hours of application to ensure inter-coat adhesion. **Flash point:** between 22 °C and 32 °C



FL2018 drying time:
 Touch dry in 20 minutes.

POT LIFE

Approximately 24 hours at 20 ° C.

STORAGE

12 months in the original sealed containers.

The technical data contained herein is based on our present knowledge and we experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.

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