

TECHNICAL DATA SHEET

CL202K 2K Dalcoat HS Gloss Colour

<u>DATE OF ISSUE</u>	<u>ISSUE</u>	<u>PAGE</u>
14-08-2014	1	1

DESCRIPTION

High density paint – solid colours

2K HS compliant ready mixed colours for direct gloss. Solid content (see formulation) % by weight (RFU).

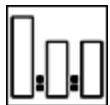
The EU Value for this product (product category IIB .d) in ready for use form is max.420 grams of VOC Per litre. The VOC content of this product is less than 420 g/l.

Composition	Acrylic Resins,
Colour	Various
Shelf life	36 months in unopened container
Pack size	5 litre

Pre-treatment: 2-pack ready mixed colour must be applied on thoroughly sanded and degreased substrate.



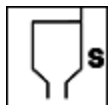
Health and safety "For professional use only" **Important:** When using any **new** product, consult the "Health and Safety" data sheet. Always read the risks and precautions stated on the product label.



Mix Ratio 2:1

2-pack colour
FL2015 hardener

Volume	Weight
100ml	dependant on colour
50ml	50ml



Spraying viscosity
25 - 29 seconds BS4 flow cup – 17 seconds Din 4 flow cup at 20°C
Pot life- 3 hours at 20°C



LVLP Compliant Gravity-feed spray gun
HVLP gravity-feed spray gun
Conventional gravity

1.4 – 1.6	3 - 3.5 bar
-----------	-------------



Number of coats 2 coats – 1 medium + 1 wet coat
5 to 10 minutes flash off
Film thickness 50 – 60 micron



Drying time at 20°C touch dry 4 – 6 hours through cure overnight polish within 24hrs

Drying time at 60°C 20 - 25 min allow to cool polish then polish



The technical data contained herein is based on our present knowledge and we experience and we cannot be held liable for any errors, inaccuracies, omissions or editorial failings that result from technological changes or research between the date of issue of this document and the date the product is acquired.

Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.

Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

The information detailed in the present technical data sheet is given by way of indication and is not exhaustive. The same applies to any information provided verbally by telephone to any prospective or existing customer.