

TECHNICAL DATA SHEET

Classic Cellulose Gloss Colours

Description

Cellulose enamel featuring very quick drying and suitable for industrial painting work. It can be coloured using most universal tinting systems.

Areas of Application

Colour:	On request
Type of Product:	One-pack
Viscosity:	60 ÷ 90 sec. ISO-DIN Cup # 6
Practical cover rate*:	7 ÷ 8 m ² /kg per two layers
Storage life:	12 months in original sealed container

*The cover rate is calculated on the suggested thickness and applied on plane and regular surfaces.

NB: Data recorded @ 20°C (68°F)

Application Note/Surfaces preparation:

IRON SURFACES: take off any trace of rust, iron scale, grease and Moisture, by sand-blasting SA2.5 grade; otherwise, carry out a careful mechanical cleaning followed by solvent degreasing. Then apply a first coat of primer before the cellulose top coat.

Product preparation:	Stir well to even colour and consistency.
Application method:	Air mix spray gun with nozzle Ø 1.3 ÷ 1.5 mm and pressure of 3 ÷ 4 bar.
Reduction:	25 ÷ 30% of cellulose thinner.
Suggested thickness:	30 ÷ 40 µm dry film

Air drying @ 20°C:	Dust free	10 ÷ 15 minutes
	Touch free:	20 ÷ 30 minutes
	Dry through:	3 hours
Satin Gloss Level (Gloss)		30-35%
Matt Gloss Level (Gloss)		20%

Note: High environment humidity may cause a slight whitish veil over the film.

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