

## TECHNICAL DATA SHEET

### Classic Cellulose Gloss Colours

#### Description

Cellulose enamel featuring very quick drying and suitable for industrial painting work. It can be coloured using most universal tinting systems.

#### Areas of Application

Colour:	On request
Type of Product:	One-pack
Viscosity:	60 ÷ 90 sec. ISO-DIN Cup # 6
Practical cover rate*:	7 ÷ 8 m <sup>2</sup> /kg per two layers
Storage life:	12 months in original sealed container

\*The cover rate is calculated on the suggested thickness and applied on plane and regular surfaces.

NB: Data recorded @ 20°C (68°F)

#### Application Note/Surfaces preparation:

IRON SURFACES: take of any trace of rust, iron scale, grease and Moisture, by sand-blasting SA2.5 grade; otherwise, carry out a careful mechanical cleaning followed by solvent degreasing. Then apply a first coat of primer before the cellulose top coat.

Product preparation:	Stir well to even colour and consistency.
Application method:	Air mix spray gun with nozzle Ø 1.3 ÷ 1.5 mm and pressure of 3 ÷ 4 bar.
Reduction:	25 ÷ 30% of cellulose thinner.
Suggested thickness:	30 ÷ 40 µm dry film

Air drying @ 20°C: Dust free	10 ÷ 15 minutes
Touch free:	20 ÷ 30 minutes
Dry through:	3 hours
Satin Gloss Level (Gloss)	30-35%
Matt Gloss Level (Gloss)	20%

Note: High environment humidity may cause a slight whitish veil over the film.

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