TECHNICAL DATA SHEET

CL201K 1K Clear Lacquer

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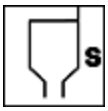
DESCRIPTION

1K Acrylic Clear Lacquer with UV protection. Recommended as overcoat for two coat paintings. Good protection against weathering as well as good resistance at petroleum attack for short periods.

	**Spray pressure** **Ready for spraying. Spray pressure 60-65 PSI (4-4.5) at the gun.** **Pot life- approximately 1 hour. Use immediately after mixing.**
	1.5 mm nozzle e.g. SATA, MSB OR DEVILBISS JGA FW/86.
	Spray 2 – 3 coats with 5 – 10 minutes flash-off between coats.
	Acrylic hardener – drying time at 20 ° C the film is dust dry after approximately 30 – 40 minutes, may be handled with care after approximately 4 hours. Full hardness is reached after approximately 24 hours. **Drying time at 60ºC the film is dust dry at approximately 10 - 15 minutes, may be handled with care after approximately 30 – 60 minutes.**

FLASH POINT

22 ° C – 32 ° C

STORAGE AND SHELF LIFE

Correctly stored material, in firmly closed original containers, has a shelf-life of over 1 year. Contents of opened containers should be used up quickly. Always replace cap immediately after use.

HEALTH & SAFETY

Please refer to relevant Health and Safety Data Sheet, reference no. HSDS 0202.

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Before using the product, the user should carry out any necessary tests in order to ensure that the product is suitable for the intended application. Moreover, all users should contact the seller or the manufacturer of the product for additional technical information concerning its use if they think that the information in their possession needs to be clarified in any way, whether for normal use or a specific application of our product.
Our guarantee applies within the context of the statutory regulations and provisions in force, current professional standards and in accordance with the stipulations set out in our general sales conditions.

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